

MONOCOL HIGH TACK black

MONO-COMPONENT MASTIC GLUE
SPECIAL WINDSCREEN GLUE

7 good reasons for using MONOCOL HIGH TACK NOIR

1. Polymer-hybrid **mono**-component with a Silane finish.
2. **Rapid** grip (high tack).
3. No need for primer.
4. Doesn't contain **isocyanates** or **silicone**.
5. Doesn't bubble or flow and is non-stringy.
6. Polymerises on contact with **moisture**, sticks in water.
7. **Protects** against corrosion.

Particularly suitable for use



Transport



Constructions



Excellent adhesion without primer on surfaces such as concrete, brick, stone, aluminium, epoxy coatings, polyester, steel, wood.

BONDING, WATERPROOFING in industry and maintenance.

Multiple **ADHESIVE** uses in construction: e.g. skirting, insulation and decorative panels.

Panel beaters: assembly of bodywork parts, bonding and waterproofing.

Bonding-Assembly-waterproofing of fixed windows, windcreens and bodywork parts in cars, trucks, buses, trains, agricultural and construction machinery, aeronautic and shipping equipment.

Characteristics	Instruction for use
<p>Composition: polymer-hybrid elastomer mastic glue. Density: $\pm 1,52\text{g/ml}$ Shore A hardness: ± 65 Shear strength: $\pm 2.5\text{ MPa}$ Breaking point: $\pm 4\text{ MPa}$ Elongation at breaking point: 250% Assembly time: 10 mn at 23°C and 50% RH Curing: 3 mn/24H at 23°C and 50% RH Resistivity: $> 10^{10}\text{ ohms x cm}$ Polymerisation: 3mn/24h at 23°C/50% RH Colour: black</p> <p>Chemical resistances: Resistant to both fresh and salt water, to limescale and to water-based cleaning products. Resistant to hydrocarbons, weak acids and diluted alkaline. Not resistant to solvents, strong mineral acids and bases and is not suitable for permanent contact with chlorinated swimming pool water.</p>	<p>General use</p> <ul style="list-style-type: none">- Apply with the 7250 pistol onto backing foam then smooth the fresh mastic with a spatula.- Surfaces must be grease-free, clean, preferably dry and with no flaky or crumbly areas.- Glueing: Apply the product on the item to be glued (in lines, dots, or a coating), then fix the piece simply by applying manual pressure. If necessary, maintain the pressure mechanically during the first hours. Bonding is achieved after the product has totally cured. <p>Coverage:</p> <ul style="list-style-type: none">Glueing: In dots: 1 cartridge = 90 dots of 3cm³ In lines: 1 cartridge = 12 m of 5mm diameter. i.e. between 0.2 and 0.5 kg/m².For joints: 1 cartridge provides 3 m of 10 mm joint.

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Characteristics (continued)	Instructions for use (continued)
<p>Restrictions</p> <ul style="list-style-type: none">- Like all mastics, the product colour can change upon contact with certain materials such as artificial or natural black rubbers, neoprene glues or solvent-based paints. The mastic must therefore not come into contact with these types of material.- This product is not recommended for contact with asphalt or bitumen. <p>For more information, see MSDS.</p>	<p>Windscreen application</p> <p>Apply without primer on clean, dry, rust and grease-free surfaces. For bonding fixed windows, first clean the glass and metal with a degreaser. Traces of old joints must be completely removed as compatibility between different products of a chemical nature may pose serious problems for bonding.</p> <p>Make a V cut on the cannula and screw it onto the cartridge. Apply the mastic using either a manual or pneumatic gun. The line of glue must be continuous and of a uniform thickness.</p> <p>The height and base of the joint must be adapted to the surface to be assembled, the thickness must not exceed 15 mm.</p> <p>Place the windscreen using suction cups to facilitate correct positioning. Ensure correct contact with the joint by pressing lightly on the edges of the windscreen.</p> <p>Cleaning equipment</p> <p>If MONOCOL has not dried, clean with DILUROX. Dry with a joint and paint stripper.</p> <p>If the instructions described above are followed, vehicles which have not been modified or had significant repairs since their original manufacture, and which have no identifiable production defects, may be put back into use after 3 hours.</p> <p>May be stored for a maximum of 12 months in original closed packaging, in a dry place and at a temperature of between +5 and +25°C.</p>

